

# Burner Control Box

**For high performance forced draught and dual fuel burners in intermittent operation (single or two stage versions).**

**Suitable flame detectors:**

- Ionisation probe
- UV sensor
- Infra-red flicker detector

## INTRODUCTION

The TMG 740-3 burner control box is capable of controlling and monitoring medium to high performance forced draught and dual fuel oil/gas burners in single or two stage versions. It can be used, as preferred, for multi-stage or modulating operation with burners of any nominal rating as well as in direct air heaters (as per DIN 4794).

Different model designations identify the control boxes according to programme times for varying national standards, or for special applications e.g. high-speed steam generators. A special version is available for operation with ignition spark monitoring in conformance with French national regulations.

The TMG 740-3 is fully interchangeable with the earlier versions -1 and -2.

## CONSTRUCTIONAL FEATURES

The control box is enclosed in a protective, flame resistant, transparent, plug-in type plastic housing, and includes:

- Synchronous motor with gearbox driving cam switch
- Cam switch with informative, coloured programme indicator
- 16-way cam switch assembly controlling the programme sequence
- 2 DC relays and 1 remanence relay on common yoke
- Plug-in printed circuit board with mains transformer, LED display and electronic components

On the underside of the unit are robust plug terminals where the air proving switch and monitoring of the ignition spark can be programmed via two wire links which can be cut as required. The flame detector selection switch is also situated on the the underside of the unit.

The following important indicators and operating controls can be found on the front of the control box:

- Reset button incorporating signal lamp for malfunction (lockout)
- Coloured programme indicator
- Flame signal indicator with 5 LED's
- Central screw fastening



## TECHNICAL DATA

Supply voltage	220 / 240 V (-15... +10%) 50 HZ (40 - 60 Hz)
AC frequency variations	result in proportional timing deviations
Fuse rating	10 A rapid, 6 A slow
Power consumption	approx. 15 VA
Max. current per output terminal	4 A
Total	6 A
Sensitivity	
Ionisation input	1.6 µA
UV input	70 µA
Min. sensor current	
Ionisation/IR probe	5 µA = 2 LED
UV tube	250 µA = 2 LED
Air proving switch	6 A, 220 V
Reset delay	none
Flame detector cable	
Ionisation	50 m normal cable 100 m screened cable
UV tube	100 m normal cable 200 m screened cable
UV tube	UVZ 780 blue low sensitivity UVZ 780 white medium sensitivity UVZ 780 red high sensitivity
Weight incl. base	1100 g
Mounting attitude	any
Insulation standard	IP 44
Permissible ambient temp.	-20° C to +60° C incl.
Classified acc. to EN 298	BTLLXN

Model No.	32-32 sec.	63-55 sec.	43-35 sec.	13-53* sec.
Pre-purge time supervised	24	60	32	4
Pre-purge time with air damper open	30	60	40	6
Pre-ignition time fixed	3	4	4	1
Start valve safety interval	2	3	3	3
Pilot valve safety interval	3	5	3	5
Pilot valve switch on time	11	13.5	14	8
Main valve 1 safety interval	2	5	5	3
Valve 1 delay	9	10	10	6
Valve 2 delay	6	20	10	4
Post-purge	7	16	10	-

\* For high-speed steam generators. Prescribed ventilation must be verified.

## TECHNICAL FEATURES

### 1. Flame detection

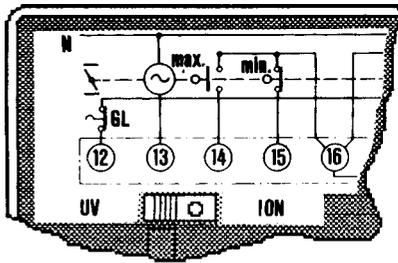
The following types of flame detector can be used:

- Ionisation electrode, where the mains supply provides a neutral earth connection. Suitable for gas burners (signal current from flame cannot be influenced by interference from ignition spark).
- UV sensor type UVZ 780 red, suitable for gas, oil and dual fuel burners.
- Infra-red flicker detector type IRD 820 and 1020 for all types of burner.

The flame signal amplifier is adjusted to the the type of detector probe fitted by using the flame detector selection switch on the underside of the unit. If the IRD flicker detector is used, the selection switch must be adjusted to the "ION" position.

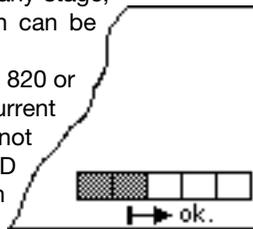
Flame detection is only operational when the switch position selected corresponds to the type of detector probe connected.

By optimally matching the amplifier to the detector probe, considerably longer signal transmission distances with less sensitivity to interference can be achieved.



The flame signal current indicator consists of a five stage LED display which shows the signal current continuously. An indication of the strength of the flame signal current is therefore always given. Fluctuations in the monitoring sensitivity can be noticed at an early stage, and appropriate corrective action can be taken.

If the infra-red flicker detector IRD 820 or 920 is employed, the flame signal current indicator on the control box is not relevant. In this case, the IRD indicator is the decisive indication of flame signal strength.



Flame signal current indicator

### 2. Burner Control

- Burners can be operated with or without post-purge. This varies according to model (see technical data) and is activated when the burner motor is connected to terminal 19.
- Air damper operation is monitored to ensure the nominal air volume during pre-purge and in the starting position before fuel is released. If confirmation of the damper positions "MIN" and "MAX" is not received, the control box start sequence is interrupted.
- The air proving switch is checked for correct operation before the start, and air pressure is monitored during pre-purge as well as during normal operation. In normal use, switch contacts with a rating of 6A/220V are sufficient. Additional switch contacts which are to be monitored can be connected between terminal 18 and the air proving switch working contact. In this case, jumper II on the underside of the control box should be cut.

- A separate connection for a pilot valve PV is provided, which is again closed at the end of the second safety interval. The heat output of the gas flow which is controlled by this valve must not exceed 120kW.
- The terminal for the start valve SV must not be used when connecting the pilot valve PV.
- Together with the start valve SV, a total of 3 power levels are available for use. The gas flow controlled by valves SV, V1 and V2 must lead to a common nozzle unit.
- To determine the heating power of the gas flow controlled by the pilot- and start valve, EN 676 has to be consulted.
- In addition to the built-in button with signal lamp, it is also possible to connect a remote lockout indicator and reset switch.
- For monitoring of the ignition spark, link 1 on the base of the control box must be cut. In this case, flame detection is carried out by a UVZ 780 ultra-violet sensor.

### 3. Safety

The design and programme sequence employed in the control boxes in the TMG 740-3 series conform to the presently applicable European standards and regulations. The following features exceed the requirements of most standards, and therefore ensure additional safety:

- After a normal shutdown, the stray light test is started immediately by the control box which directs an increased voltage to the UV sensor. The very important extinguishing function of the sensor can therefore be checked. If the fuel valve does not close correctly, or a sensor or amplifier malfunction occurs, shutdown and lockout take place after approx. 20 sec., even if the controlling thermostat is open.
- The contacts responsible for the release of fuel are checked when the programme starts, to ensure that they have not become welded together.

### 4. Mounting and Electrical Installation

At the base:

- 3 earth terminals, with an additional tag for the burner earth.
- 3 neutral terminals, with a fixed internal through connection to the neutral input, terminal 8.
- 2 separate slide-in plates and 4 fixed, threaded knockouts (PG 11 thread) as well as a wiring opening from below, to facilitate wiring of the base.
- A keyed fit ensures that the wrong control box type cannot be fitted to the base. The corresponding control box designation is shown in lettering on the base.

General:

- Can be mounted in any position, insulated as per IP 44 standard (unaffected by water spray). The control box and detector probes should not however be subjected to excessive vibration. With the UVZ 780 ultra-violet sensor, care should be taken to ensure that a good electrical contact to the burner exists via the metal flange.
- If an ionisation electrode is used, appropriate protective measures are required in order to avoid contact with the electrode while installation work is being carried out. Trouble-free operation with this type of flame detection is not possible if a voltage of over 25 volts is measured between neutral and earth. In this case, provision must be made for a separate isolating transformer.
- The maximum lengths for the detector probe cables, depending on the type of cable installed, are listed in the technical data and must be adhered to without fail. Laying the cables parallel to mains cabling over long distances should be avoided, and the use of multiple core cable is also not permitted.